

Date: Tuesday, 12/06/2007 10:59:28 AM
 User: Linda Lacelle

Process Sheet

Customer : CC-DAR01 Dart Aerospace Ltd. Drawing Name : D3508-5
 Job Number : 32886
 Estimate Number : 10804
 P.O. Number : N/A Part Number : D35085
 This Issue : 12/06/2007 S.O. No. : N/A Drawing Number : OPEN UP HOLES
 Prsht Rev. : NC Project Number : N/A
 First Issue : N/A Type : SMALL /MED FAB Drawing Revision : N/A
 Previous Run : 32884 Material : N/A
 Due Date : 19/06/2007 Qty: 2 Um: Each
 Written By :
 Checked & Approved By :
 Comment :

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1.
	Comment: SMALL & MEDIUM FAB RESOURCE 1 open up holes per drwg D3508 rev.B	
2.0	D35085	WEARPLATE
	Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s) WEARPLATE	
	B 31197	FF 07-06-22 2
3.0	QC5	INSPECT WORK TO CURRENT STEP
	Comment: INSPECT WORK TO CURRENT STEP	
4.0	POWDER COATING	POWDER COATING
	Comment: POWDER COATING TOUCH UP AS NECESSARY	
		FF 07-06-25 2
5.0	QC3	INSPECT POWDER COAT/CHEMICAL CONVERSION
	Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION	

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Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

RE-IDENTIFY USING NEW B/N

P07/6/26 (2)

7.0

QC21

FINAL INSPECTION/W/O RELEASE



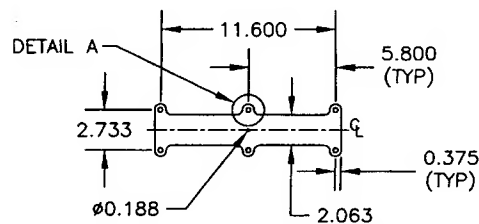
Comment: FINAL INSPECTION/W/O RELEASE

RD 07/06/26 (2)

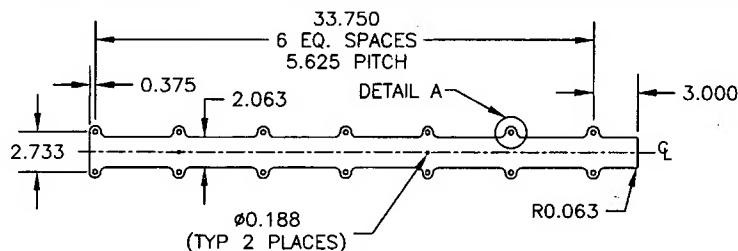
Job Completion



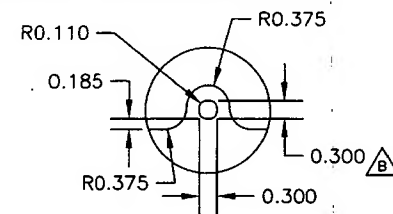
U 07-10-26



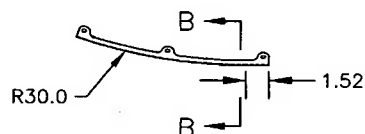
D3508-1 FLAT PATTERN



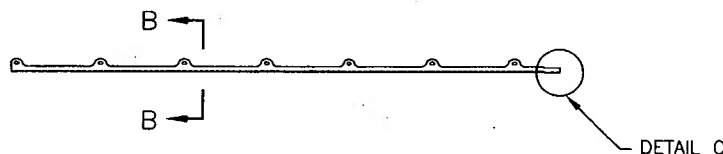
D3508-3 FLAT PATTERN



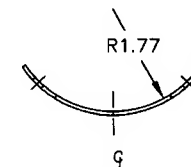
**DETAIL A
SCALE 1:2**



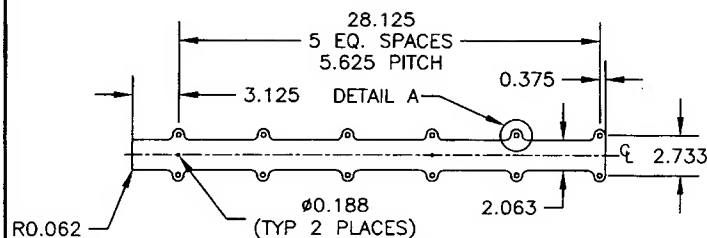
D3508-1 BENDING DETAIL



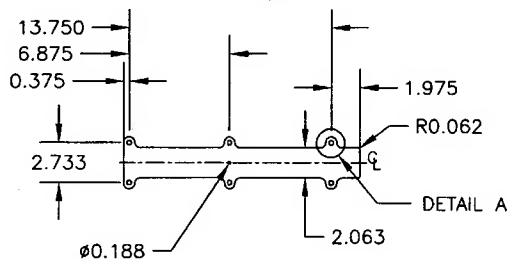
D3508-3 BENDING DETAIL



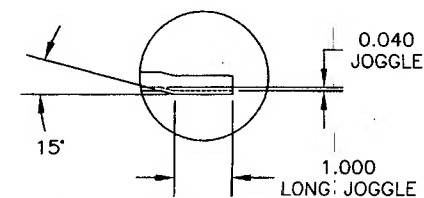
**SECTION B-B
SCALE 1:2**



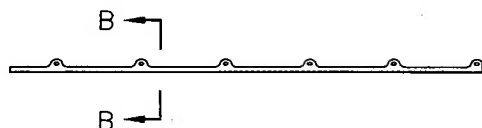
D3508-5 FLAT PATTERN



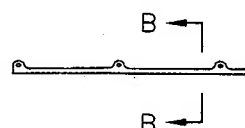
D3508-7 FLAT PATTERN



**DETAIL C
SCALE 1:2**



D3508-5 BENDING DETAIL



D3508-7 BENDING DETAIL

D3508-1/-3/-5/-7 WEARPLATE NOTES

- 1) MATERIAL: AISI 304/316 SS SHEET, 20 GAUGE (0.038 THICK) (REF DART MATERIAL SPEC M304S20GA)
- 2) FINISH: POWDER COAT GREY SANDTEX (REF 4.3.5.6) PER DART QSI 005 4.3
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.015
- 6) PART IS SYMMETRICAL ABOUT CENTERLINE

RELEASED

06.12.12

W/0 32886

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B	06.10.27	CHANGE STAINLESS STEEL, WIDEN TAB
A	06.04.21	NEW ISSUE
DESIGN	PH	DRAWN BY PH
CHECKED	#	APPROVED #
DATE	06.10.27	TITLE WEARPLATE
		DART DART AEROSPACE USA, INC. PORT HADLOCK, MA
		DRAWING NO. D3508
		REV. B SHEET 1 OF 1
		SCALE 1:8